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## European Technical Assessment

**ETA 18/0672**  
**29/ 05/ 2020**

English translation prepared by IETcc. Original version in Spanish language

### General Part

**Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) N°305/2011:**

Instituto de Ciencias de la Construcción Eduardo Torroja (IETcc)

**Trade name of the construction product**

**PERLIFOC HP**

**Product family to which the construction product belongs**

Rendering intended for Fire Resisting  
Application of building elements

**Manufacturer**

**PERLITA Y VERMICULITA S.L.U.**  
C/ Josep Irla i Bosch n° 5-7, Entresuelo. 08034  
Barcelona. Spain

**Manufacturing plant(s)**

C/ Garraf s/n. Pol. Ind. Can Prunera. 08759  
VALLIRANA (Barcelona). Spain

**This European Technical Assessment contains**

36 pages including 1 Annex, which form an integral part of this assessment. Annex 2. Contain confidential information and is not included in the ETA when that assessment is publicly available

**This European Technical Assessment is issued in accordance with regulation (EU) N° 305/2011, on the basis of**

EAD 350140-00-1106. Renderings and rendering kits intended for fire resisting applications

**This ETA replaces the**

ETA 18/0672, issued 22/ 01/ 2019

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## SPECIFIC PARTS OF THE EUROPEAN TECHNICAL ASSESSMENT

### 1 Technical description of the product

PERLIFOC HP product is a mortar of fine granule based in calcium sulphate. This product is lightened with expanded minerals and others raw materials and formulated with several additives to improve the application and its performances. The application is performed by spray; the product powder is mixed with water in appropriated machines, or manually. Once the mortar is hardened, conforms a continuous rendering completely bonded to the support (concrete, steel with and without primer, galvanized steel and sheet of galvanized steel).

The thickness of the applied product ranges from 9 – 41mm (48,5 mm for type 10), with a consumption of  $4.1 \pm 15\%$  kg/m<sup>2</sup>/cm thickness.

The final assembly contains a rendering and several primers (two component epoxy primer, alkyd primer, zinc rich epoxy primer and zinc silicate primer) when it is applied on steel supports (optional). According to EAD 350140-00-1106, this ETA is assessed under use conditions: Option 3.

### 2 Specification of the intended use in accordance with the applicable EAD

The intended use of the PERLIFOC HP mortar is the rendering of indoor building load-bearing and non load-bearing constructive elements to increase the fire resistance in case of fire, keeping the resistance, integrity and insulation (REI) of the building elements until the fire extinction or the building evacuation.

This Product fulfils the Basic works requirements n° 2 (Safety in case of fire), n° 3 (Hygiene, health and the environment) and n° 4 (Safety in use) of the Construction Products Regulation 305/2011.

*This product has a category of use related to environmental conditions:*

**Type Y** (included Z1, Z2): Renderings intended for internal and semi-exposed conditions (semi exposed conditions include temperatures below 0°C, but not exposed to rain and limited exposure to UV).

#### Use category related to the element(s) intended to be protected:

- Type 3: Fire Protective Products to protect load-bearing concrete elements.
- Type 4: Fire Protective Products to protect load-bearing steel elements. Beams and columns with 3 and 4 exposed faces and hollow sections. With a section factor of  $< 478 \text{ m}^{-1}$ . Temperature ranges from 350 °C to 750 °C. R15, R30, R45, R60, R90, R120, R180 y R240
- Type 5: Fire Protective Products to protect flat concrete profiled sheet composite elements.
- Type 10. Further intended uses, related to fire compartmentalisation or protection of fire performance, not covered by above Types.

The provisions made in this European Technical Assessment (ETA) are based on an assumed intended working life of the system of 25 years, provided that the product is subject to appropriate use and maintenance in accordance with Chapter 5. The indication given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are only to be regarded as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

The real working life may be, in normal use conditions, considerably longer without major degradation affecting the Basic works requirements.

**Application on site.** The suitability of use of this product can only be assumed if this is applied according to the manufacturer's instructions, which are part of the MTD to this ETA placed at IETcc.

A) *Particularly, it is recommended to consider:*

- The application must be carried out by skilled people,
- Only the components of the product indicated in this ETA can be used
- It is necessary to control the thickness of the applied product during application
- The elements to be protected must be very clean, dry and without dust or grease in order not to affect the adhesion of PERLIFOC HP.
- The recommended mixing water/plaster ratio is 0,80 to 1, so for one sack of PERLIFOC HP (17 kg) is necessary to use  $15,3 \pm 1,7$  l of water.
- The application must be performed by a spraying machine. The powder is mixed with water in usual mixing machines. There are different types and brands of these types of machines; depending on the

model, it varies the type of shirt-rotor, pumping pressure, distance and height, pressure of mixing water, air pressure, hose lengths and sections, etc. All these characteristics are included in the machines technical specifications and instructions of use. The water flow of the machine must be regulated until achieving a slurry consistency that covers uniformly the steel elements and does not fall down. In order to achieve a uniform surface of PERLIFOC HP, nozzles diameter must be 10 or 12 mm.

- On site adhesion tests should be done in order to determine the product adhesion on the steel element; this adhesion should be at least 80% of the values enclosed in this ETA. This test will be performed by portable adherence equipment, with a sheet metal of 100 mm of diameter. (EGOLF SM 5).
- The density of the applied rendering on site will not vary more than **550 kg/m<sup>3</sup> ± 15%**. If it was more than 15%, it would be needed to carry out adherence tests.
- The hardened product will not present cracks, according to the test performed in this evaluation.
- Before the application of PERLIFOC HP, it is recommended to read its safety data sheet.

*B) Requirements to use primers on different supports and its compatibility with its rendering:*

- The alkyd, epoxy, zinc rich epoxy and silicate zinc primers are compatible with PERLIFOC HP. However, the application of PERLIFOC HP can be carried out directly on clean steel because it does not cause directly any corrosion on steel. Adherence can vary from one primer to another, depending on the primer quality and the finishing state of the surface. Oily primers and those, which give off pigments, are not recommended.
- For galvanized steel sheet, and galvanized steel supports, the use of primers is not necessary.
- The EAD is not designed to cover the application of rendering over any existing coating (e.g. 'old' existing paint) or rendering. It is therefore assumed that:
  - o any existing coating or rendering must be completely removed before the application.
  - o if it could not be removed, the compatibility and adhesion between the new rendering and the existing coating or rendering must not be less than 80% of the one that exists between the rendering and the steel element.
- Non compatibility with other fire protection materials. In these special cases, it is needed to check it with manufacturer.

*C) Circumstances in which the rendering needs reinforcements.*

- Steel Beams and columns and concrete elements. Although, it has not been evaluated in this ETA, in cases where: the mechanical resistance needs to be improved, concrete surface could not offer a right stickability and the steel beams and columns are only applied on one face; it is recommended to place a steel mesh. In cases that the state of the surface of the primer does not assure an adequate adherence, please check it with the manufacturer.
- Compartmentation Wall. Steel mesh is necessary and it has to be fixed to tubular steel structure with screws every 200 mm approx.

*D) Finishing of the final aspect of the rendering.*

Any repairing required may be performed manually by using a trowel, etc. Its finishing is rough but, if desired; it can be smoothed using a trowel or any other brickwork tool intended for this use.

*E) Application limitations due to certain environments*

- The recommended environmental temperature of the product to be applied will be between 5 °C and 40°C and it will be not admitted support temperatures upper to 45 °C. In other conditions, it will need to follow the manufacturer's instructions.
- During the application and drying time, the product has to be protected against the water rain.
- Curing and drying must not be exposed to strong winds during projection to avoid a rapid dry.

*F) Incompatibility with other Fire protection materials.* For these special cases, it is needed to check it with the manufacturer.

**Recommendations of use, maintenance and repair.** It is recommended to carry out yearly control inspections to check the state of the product (damages, cracks, cleanliness, etc). The repair procedure will be carried out by:

- complete disposal of the damaged product,
- preparation of the support (cleanliness),

- new application of PERLIFOC HP sprayed or manually according to the reparation size. When the area to repair manually is significant, a mesh fixed to the support shall be used.

Further application details are laid down in the MTD place at IETcc.

### 3 Performance of the product and references to the methods used for its assessment

The assessment of the fitness of the PERLIFOC HP for the intended use regard to the Basic works requirements nº 2, 3 and 4 was performed in compliance with the “EAD 350140-00-1106. Renderings and rendering kits intended for fire resisting applications.

#### 3.1 Characteristics of Product “PERLIFOC HP”<sup>1</sup>

##### 3.1.1 BWR. 2 Safety in case of fire

**Reaction to fire.** Classification A1 according to EN 13501-1.

**Fire resistance.** Tests performed according to EN 13381-3, EN 13381-4, EN 13381-5, EN 1364-1 and EN 13501-2 (annex I).

Support	Thickness of the product	Classification
Steel	9 to 41 mm	R 15 to R 240
Flat concrete profiled sheet composite	11.5 to 30 mm	See annex I
Wall and slab of concrete	10.3 mm	REI 30 to REI 240
Beam and column of concrete	10.9 to 25.4 mm	R 30 to R 240
Compartmentation Wall	48.5 mm	EI 120

##### 3.1.2 BWR. 3 Hygiene, health and environment

**Content, emission and/or release of dangerous substances.** According to the manufacturer's declaration taking account of EOTA TR 034, the product installed does not contain and release any dangerous substance.

The semi-volatile organic compounds (SVOC) and volatile organic compounds (VOC) are not determined in accordance with EN 16515.

**Resistance to water vapour** (EN 12086).  $\mu = 9,8$  (thickness 1 cm)

##### 3.1.3 BWR. 4 Safety in use.

**Resistance to functional failure from hard body impact load – 0.5 kg steel ball.** NPA

**Resistance to functional failure from soft body impact load – 50 kg bag.** NPA

**Flexural performance.** No performance assessed (NPA)

**Air erosion.** NPA

**Adherence**

Support	Thickness (mm)	Adherence (MPa)
Concrete	45	≥ 0,1
	25	
	10	
Steel	45	
	25	
	10	
Steel + primer alkyd	25	
Steel + primer epoxi	25	
Steel + primer silicate Zn	25	
Steel + Epoxi Zn	25	
Galvanized steel	25	

<sup>1</sup> These tests are valid for hardened density of applied rendering between  $550 \pm 15\%$  kg/m<sup>3</sup>.  
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### 3.1.4 Aspects of durability

#### Resistance to deterioration caused by high humidity<sup>2</sup> (4 weeks at 32 °C, 95% HR)

Support	Adherence (MPa)	Thermal efficiency	Visual aspect
Concrete	≤ 20%	-----	Correct
Steel	≤ 20%	≤ 15%	Correct

#### Resistance to deterioration caused by heat and cold<sup>2</sup> (5 cycles)

Support	Adherence (MPa)	Thermal efficiency	Visual aspect
Concrete	≤ 20%	-----	Correct
Steel	≤ 20%	≤ 15%	Correct

#### Resistance to deterioration caused by freezing and thawing<sup>2</sup> (25 cycles)

Support	Adherence (MPa)	Thermal efficiency	Visual aspect
Concrete	≤ 20%	-----	Correct
Steel	≤ 20%	≤ 15%	Correct

### 3.1.5 Serviceability

#### Thermal efficiency and aspect with the different primers

Support	Thermal efficiency	Visual observations
Steel + primer alkyd	< 15% <sup>3</sup>	OK
Steel + primer epoxi		OK
Steel + primer silicate Zn		OK
Steel + Epoxi Zn		OK
Galvanized steel		OK

**Resistance to corrosion of a steel substrate by the rendering** (240h, 23 °C at 60% and at 95% HR). The thickness of the sample was 10 mm and the obtained weight lost (%) were:

Support	23 °C 60% HR		23 °C 95% HR	
	Dif (g/mm <sup>2</sup> )	Average	Dif (g/mm <sup>2</sup> )	Average
Steel	5,5 10 <sup>-5</sup>	4 10 <sup>-5</sup>	6,2 10 <sup>-5</sup>	6,2 10 <sup>-5</sup>
	2,5 10 <sup>-5</sup>		6,2 10 <sup>-5</sup>	
Galvanised steel	0,5 10 <sup>-5</sup>	0,5 10 <sup>-5</sup>	0,3 10 <sup>-5</sup>	0,3 10 <sup>-5</sup>
	0,5 10 <sup>-5</sup>		0,3 10 <sup>-5</sup>	

### 3.2 Identification of components

The characteristics of the components of this product show the following values, which are within the respective requirements and tolerances stated in the Manufacture Technical Dossier (MTD).

Propiedades		PERLIFOC HP (Tolerance)
Binder content (volumen)		25% (> 22%)
TG / ATD		IETcc
Mixing ratio (%)		80-100 %
Colour		Old white
Particle size (EN 1015-1) (%)		>2: 0,8; > 1: 4; > 0.5 :18; > 0.25: 21; >0.125: 20; >0.063: 14; <0.063: 21
Density (kg/m <sup>3</sup> )	Podwer	375 (350 ± 50)
	Paste (EN 1015-6)	829 (850 ± 100)
	Hardened EN 1015-10)	507 (550 ± 15%)
Dry extract 105 °C, (% weight)		98 (≥ 98)
Ash content 450 °C, (% weight)		95 (≥ 95)
Flexural strenght (EN 1015-11) (MPa)		0,3 (≥ 0,2)
Compressive strenght (EN 1015-11) (MPa)		0,3 (≥ 2)

## 4. Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

**System of attestation of conformity.** The European Commission according to mandate Construct 98/311, Annex 3 (taking into account decision 1999/454/EC of the Commission) on the procedure of attestation of conformity for the procedure of attestation of conformity (Annex III of EU Regulation 305/2011) has laid down for this type of material:

<sup>2</sup> Adherence and thermal efficiency values alter ageing, must not be inferior to 80% (variation ≤ 20% and 85% (variation ≤ 15%) respectively from initial value.

<sup>3</sup> Variation of the test time respect to the same sample un-primed steel sheet

Product	Intended uses	Level or Classes	System
PERLIFOC HP	Rendering intended for Fire Resisting Application of building elements	Any	1

The system 1 provides:

Tasks for the manufacturer: factory production control and further testing of samples taken at the factory by the manufacturer in accordance with the "Control Plan".

Tasks for the notified body: initial type-testing of the product, initial inspection of factory and of factory production control and two annual surveillances, assessment and approval of factory production control of the manufacturer.

## 5. Technical details necessary for the implementation of the AVCP system, as provided for the applicable EAD

The ETA is issued for these products on the basis of agreed data/information, deposited at IETcc, which identifies the product that has been assessed and judged. It is the manufacturer's responsibility to make sure that all those who use the kit are appropriately informed of specific conditions according to sections 1, 2, 4 and 5 including the annexes of this ETA. Changes of the product's components or their production process, which could result in this deposited data/information being incorrect should be notified to the IETcc before the changes are introduced. IETcc will decide whether or not such changes affect the ETA and if so whether further assessment or alterations to the ETA shall be necessary.

### 5.1 Tasks for the manufacturer

**Factory production control.** The manufacturer shall exercise permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures, including records of results performed. This production control system shall ensure that the product is in conformity with this ETA.

The manufacturer may only use components stated in the technical documentation of this ETA including Control Plan. The incoming raw materials are subjected to verifications by the manufacturer before acceptance.

The factory production control shall be in accordance with the Control Plan<sup>(4)</sup> which is part of the Technical Documentation of this ETA. The Control Plan has been agreed between the manufacturer and the IETcc and is laid down in the context of the factory production control system operated by the manufacturer and deposited at the IETcc. The results of factory production control shall be recorded and evaluated in accordance with the provisions of the Control Plan.

The documentation shall be kept for at least five years. In the next table are enclosed the controls and the minimum frequency performed by the manufacturer.

Property	Frequency
Raw Material	Batch
Bulk density of the components	Batch
Bulk density of dry product	Batch
Bulk density of paste product	Batch
Consistence	Batch
Bulk density of hardened	Monthly
Adherence	Monthly
Insulation efficiency	Monthly

Further information concerning tests, frequencies and tolerances are included in the test's plan, which is part of the MTD to this ETA placed at IETcc.

**Other tasks of manufacturer.** The manufacturer shall, on the basis of a contract, involve a body which is notified for the tasks referred to in section 4 in order to undertake the actions laid down in this clause. For this purpose, the control plan shall be handed over by the manufacturer to the notified bodies involved.

The manufacturer shall make a declaration of conformity, stating that this product is in conformity with the provisions of this ETA.

<sup>4</sup> The control plan is a confidential part of this European Technical Assessment and only handed over to the notified body involved in the procedure of attestation of conformity.

## 5.2 Tasks for the Notified body

**Initial type-testing of the product.** The initial type-testing have been carried out by the IETcc to issue this ETA which corresponds to EAD 350140-00-1106. Renderings and rendering kits intended for fire resisting applications

The initial type-testing of this ETA have been carried out by the IETcc on samples from the current production. The IETcc has assessed the results of these tests in accordance with chapter 6 of this ETA – Guideline, as part of the ETA issuing procedure.

**Initial inspection of factory and production control.** The IETcc has checked that, in accordance with the MTD, factory conditions and production control allow the manufacturer to ensure the consistency and homogeneity of the manufactured product and its traceability, in order to assure the final characteristics of the product.

**Continuous surveillance, assessment and approval of Factory Production Control.** The Notified body shall visit the factory at least twice a year. Surveillance of the manufacturing process shall include:

- Inspection of the documentation of factory production control, to ensure continuing compliance with the provisions of the ETA,
- Identification of changes by comparing data obtained during the initial inspection or during the last visit.

In cases where the provisions of the European Technical Assessment and its “Control Plan” are no longer fulfilled the certification body (IETcc) shall withdraw the certificate of conformity.

Issued in Madrid on 29 May 2020  
by

Instituto de Ciencias de la Construcción Eduardo Torroja

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On behalf of the Instituto de Ciencias de la Construcción Eduardo Torroja



Director IETcc-CSIC



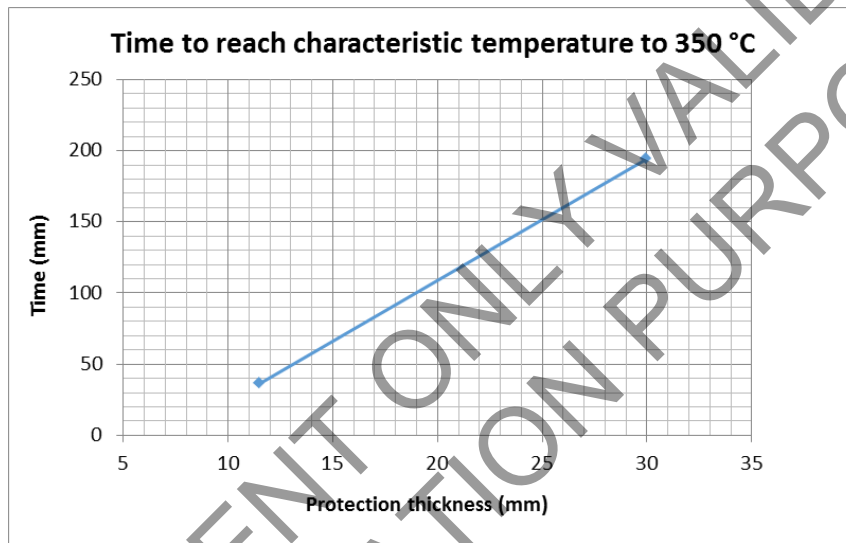
## Annex I. Fire resistance tests

### I.1 Flat concrete profiled sheet composite.

The hardened density of the product for this test was 616 kg/m<sup>3</sup>.

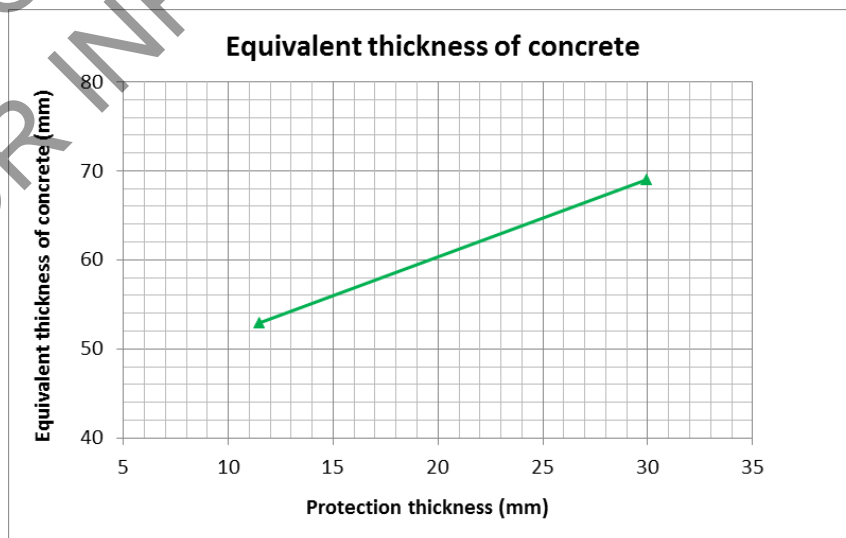
**Temperature of the Steel profiled sheet** (UNE-EN 13381-5:2016). The characteristic temperature of the steel profiled sheet is the average of the medium and maximum temperature registered in all the points of the measurement. The next table shows the time needed to reach the characteristic temperature of 350 °C.

	Maximum thickness of protection $\equiv dp_{max}$ 30 (mm)	Minimum thickness of protection $\equiv dp_{min}$ 11.5 (mm)
Time(min) / T°C characteristic = 350°C	194	36



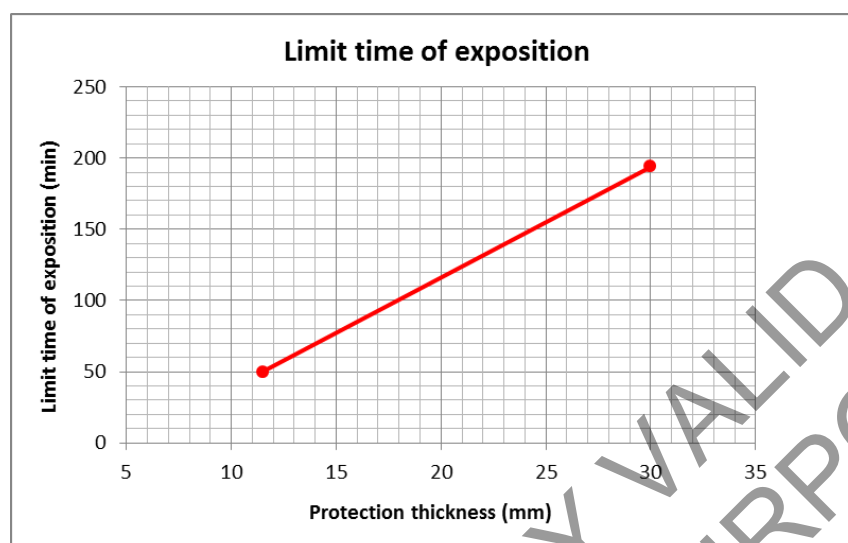
**Equivalent thickness of concrete.** The final Equivalent thickness of concrete was obtained according to part 13.3 of UNE-EN 13381-5-2016 and are the followings:

Thickness of the protection System (mm) $d_p$	Equivalent thickness of concrete (mm) $h_{eq}$
30.0	69
11.5	53



**Limit time of exposition.** This limit time of exposition is related with the adhesion to the system and the protection to the mixed slab, according to part 13.4 of UNE-EN 13381-5-2016:

Thickness of the protection system (mm) $d_p$	Limit time of exposition (min)
30.0	194
11.5	50



**Insulation.** The thermal insulation of the mixed slab + the protection according to EN 1363-1 is:

	Maximum thickness of protection $dp_{max} \equiv 30 \text{ mm}$	Minimum thickness of protection $dp_{min} \equiv 11.5 \text{ mm}$
Time (min) EN 1363-1:2000	194	164

The application limitations of the results obtained are the following:

- The test results, according to the performance of the fire protection system in accordance with this method, can be applied to slabs composed of concrete/steel with profiled steel sheet, which may or may not contain framework steel bars for the purpose of load resistance.
- The results of the assessment are applicable to the mixed slabs of concrete/steel with exposition to fire next to the steel and in accordance with the following:
  - The sheet's thickness is superior or equal to 0,75 mm of thickness.
  - The width of the rib ( $lp1$ ), to which the fire protection material is directly fixed, should not be superior to 1.5 times as much the width of the specimen tested. Thus,  $lp1 \leq 121 \text{ mm}$ .
  - The height of the rib ( $h2$ ) should not be superior to 1,5 times as much the height of the specimen tested, that is,  $h2 \leq 59 \text{ mm}$ .
- The equivalent thickness of concrete for a given thickness of the fire protection system is applicable within the corresponding Limiting Exposure Time (according to graphic).
- The results of the assessment are valid solely for slabs composed of concrete/sheet made with trapezoidal profiled steel sheet.
- The results of the assessment can only be applied to slabs made of concrete/sheet whose concrete's density is comprised between 0.85-1.15 times the concrete tested ( $1.955 / 2.645 \text{ kg/m}^3$ ).
- The results of the assessment are applicable to concrete elements whose concrete's strength is equal or greater to the resistance of the concrete tested, that is: 30.9 MPa within 28 days.
- The results of the assessment are applicable to all of those concrete elements whose concrete has been made of siliceous aggregates.
- The results of the assessment can only be applied to slabs made of concrete/steel where the effective thickness of the slab is equal or superior to the slab tested (87 mm).
- The results of the assessment can only be applied to fire protection systems where the fixation system used is equal to the one used in the system tested.
- The results of the assessment can only be applied to protections of maximum one coat.

## I.2. Concrete slabs and walls

The hardened density of the product for this test was 611 kg/m<sup>3</sup>.

Final equivalent thickness of concrete obtained according to Annex C of the standard EN 13381-3. "Test methods for determining the contribution to the fire resistance of structural members - Part 3: Applied protection to concrete members" has been:

	Time (min)					
	30	60	90	120	180	240
<b>d<sub>pmin</sub> = 10,3 mm</b> Total mean thickness of application.	36	46	48	48	44	38
Values of equivalent thickness of concrete in mm						

The limits of applicability of the results of the assessment obtained are the next:

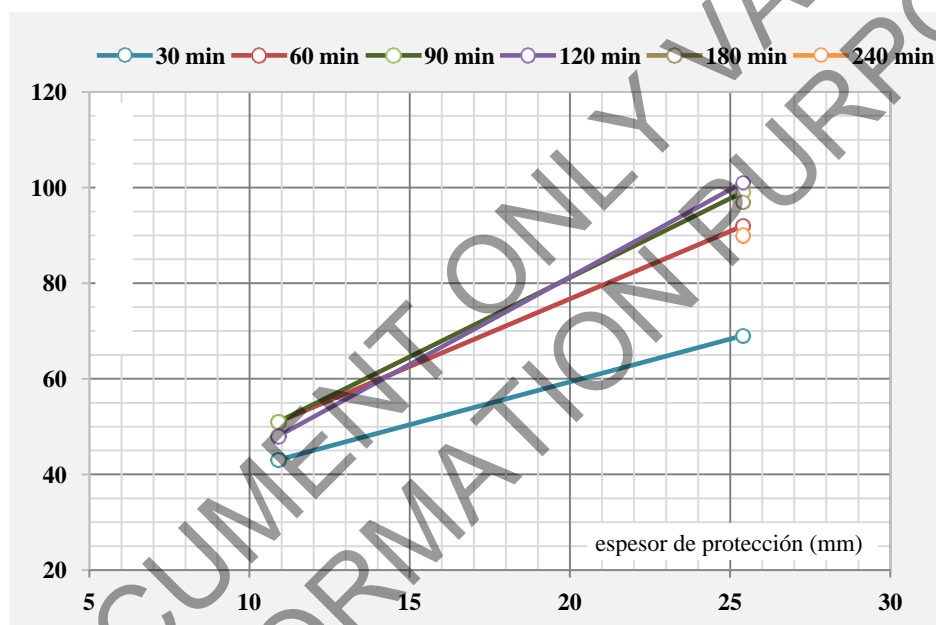
- Results valid only for slabs and walls (vertical and horizontal) of concrete with fire exposure from one side.
- Result applicable to densities of concrete within the range 18870 kg/m<sup>3</sup> to 2555 kg/m<sup>3</sup>. (Densities of concrete tested 2220 kg/m<sup>3</sup>).
- Result applicable to concrete members with strength equal to or superior of the tested ones (C 30/37) according to EN 206.
- Results valid for application system of coating as the tested one and framework as the tested one.

### I.3. Concrete beams and columns.

The hardened density of the product for this tests was 602 kg/m<sup>3</sup>.

Final equivalent thickness of concrete obtained according to Annex C of the standard EN 13381-3. "Test methods for determining the contribution to the fire resistance of structural members - Part 3: Applied protection to concrete members" has been:

	Time (min)					
	30	60	90	120	180	240
<b>d<sub>pmin</sub> = 10,9 mm</b> Total average thickness of application.	43	51	51	48	---	---
<b>d<sub>pmax</sub> = 25,4 mm</b> Total average thickness of application.	69	92	99	101	97	90
Values of equivalent thickness of concrete in mm						



The limits on the application of the results obtained are the following:

- Results valid only for concrete beams and columns in horizontal as well as vertical position.
- Result applicable to densities of concrete within the range 1946 kg/m<sup>3</sup> to 2632 kg/m<sup>3</sup>. (Densities of concrete tested 2289 kg/m<sup>3</sup>).
- Result applicable to concretes with resistances  $\geq$  HA-25/B/20/IIa.
- Results applicable to beams with the width in their base equal to a higher than 150 mm.
- A thickness of the protection system is allowed up to 5% above the maximum thickness tested and up to 5% below the minimum thickness tested: minimum protection thickness: 10.5 mm and Maximum protection thickness: 26.7 mm.

#### I.4. Compartmentation Wall

The hardened density of the product for this test was 590 kg/m<sup>3</sup>.

The non-bearing division has been tested and evaluated according to EN 1364-1:2015 and rated EI 120 according to EN 13501-2.

Constructive solution: Non-bearing wall formed by nervometal mesh placed on horizontal tubular steel profiles and 40 x 40 x 2 (mm) bolted onto vertical tubular steel profiles and 50 x 30 x 2 (mm). The vertical profiles have been fixed to the test frame by 2 spit 8 x 70 mm and anchor plate at each junction. Once assembled the structure is projected Perlifoc HP mortar on the Nervometal mesh with a thickness of 48.5 mm.

The limits on the application of the results obtained are the following:

Parameter	Allowed modifications	Tested samples
External dimensions	Decrease of height	3000x3000 mm
	Increasing wall thickness by increasing material thickness	48,5 mm mortar thickness applied
	Increase in unlimited width, keeping the construction system tested.	At maximum dimensions (3000 mm) and with a free-moving edge
	Height increase to 1,0 m more.	Tested at a height of 3000 mm without supporting work The maximum deformation does not exceed 100 mm. Expansion tolerances increase proportionally
Constructive details	Decrease the distance between profiles	1000 mm between vertical and horizontal profiles.
Supports admitted in works	Valid to fix it to high-density support works: $\geq 850 \text{ kg/m}^3$	Rehearsed without support work

## I.5 Columns of steel 4 exposed faces or less.

The hardened density of the product for this test was 592 kg/m<sup>3</sup>.

Section factor $A_m/V$ (m <sup>-1</sup> )	Classification of Fire Resistance (Columns)							
	R15	R30	R45	R60	R90	R120	R180	R240
	Protection thickness (mm). Perlifoc HP - 350 °C							
68	9	9	9	9	10	15	25	---
70	9	9	9	9	10	15	26	---
80	9	9	9	9	11	16	26	---
90	9	9	9	9	12	17	27	---
100	9	9	9	9	12	18	28	---
110	9	9	9	10	13	19	28	---
120	9	9	9	10	13	20	29	---
130	9	9	9	10	14	21	30	---
140	9	9	9	10	14	22	31	---
150	9	9	9	10	15	24	31	---
160	9	9	9	10	16	25	32	---
170	9	9	9	11	16	25	33	---
180	9	9	9	11	17	25	34	---
190	9	9	9	11	17	26	34	---
200	9	9	9	11	18	26	35	---
210	9	9	9	12	18	26	36	---
220	9	9	10	12	19	26	38	---
230	9	9	10	12	19	26	40	---
240	9	9	10	12	19	27	41	---
250	9	9	10	13	20	27	---	---
260	9	9	10	13	20	27	---	---
270	9	9	11	13	20	27	---	---
280	9	9	11	13	21	28	---	---
290	9	9	11	13	21	28	---	---
300	9	9	11	14	21	28	---	---
310	9	9	11	14	21	29	---	---
320	9	9	12	14	22	29	---	---
330	9	9	12	14	22	29	---	---
340	9	9	12	14	22	29	---	---
350	9	9	12	15	22	29	---	---
360	9	9	12	15	23	30	---	---
370	9	9	12	15	23	30	---	---
380	9	9	13	15	23	30	---	---
390	9	9	13	16	24	30	---	---
400	9	9	13	16	24	31	---	---
410	9	9	13	16	24	31	---	---
420	9	9	13	16	24	31	---	---
430	9	9	14	16	25	31	---	---
440	9	9	14	17	25	32	---	---
450	9	9	14	17	25	32	---	---
460	9	9	14	17	26	32	---	---
470	9	9	14	17	26	32	---	---
475	9	9	14	18	26	32	---	---

Results also apply to I-section beams exposed on all four sides

Section factor $A_m/V$ (m <sup>-1</sup> )	Classification of Fire Resistance (Columns)							
	R15	R30	R45	R60	R90	R120	R180	R240
	Protection thickness (mm). Perlifoc HP - 400 °C							
68	9	9	9	9	9	9	22	32
70	9	9	9	9	9	9	22	33
80	9	9	9	9	10	10	24	35
90	9	9	9	9	10	11	25	39
100	9	9	9	9	11	12	26	---
110	9	9	9	9	11	13	27	---
120	9	9	9	9	12	15	27	---
130	9	9	9	9	12	16	28	---
140	9	9	9	9	13	17	29	---
150	9	9	9	10	14	19	29	---
160	9	9	9	10	14	20	30	---
170	9	9	9	10	15	21	31	---
180	9	9	9	10	15	23	32	---
190	9	9	9	10	16	24	32	---
200	9	9	9	11	16	25	33	---
210	9	9	9	11	17	25	34	---
220	9	9	9	11	17	25	34	---
230	9	9	9	11	18	26	35	---
240	9	9	9	12	18	26	36	---
250	9	9	9	12	18	26	37	---
260	9	9	9	12	19	26	39	---
270	9	9	9	12	19	27	40	---
280	9	9	9	12	19	27	---	---
290	9	9	9	13	19	27	---	---
300	9	9	9	13	20	28	---	---
310	9	9	9	13	20	28	---	---
320	9	9	10	13	20	28	---	---
330	9	9	10	14	21	28	---	---
340	9	9	10	14	21	29	---	---
350	9	9	10	14	21	29	---	---
360	9	9	10	14	22	29	---	---
370	9	9	11	14	22	29	---	---
380	9	9	11	15	22	30	---	---
390	9	9	11	15	23	30	---	---
400	9	9	11	15	23	30	---	---
410	9	9	11	15	23	30	---	---
420	9	9	12	15	24	31	---	---
430	9	9	12	16	24	31	---	---
440	9	9	12	16	24	31	---	---
450	9	9	12	16	25	31	---	---
460	9	9	13	16	25	32	---	---
470	9	9	13	17	25	32	---	---
475	9	9	13	17	25	32	---	---

Results also apply to I-section beams exposed on all four sides

Section factor $A_m/V$ (m <sup>-1</sup> )	Classification of Fire Resistance (Columns)							
	R15	R30	R45	R60	R90	R120	R180	R240
	Protection thickness (mm). Perlifoc HP - 450 °C							
68	9	9	9	9	9	11	20	29
70	9	9	9	9	9	11	20	30
80	9	9	9	9	9	12	22	32
90	9	9	9	9	10	13	24	34
100	9	9	9	9	10	14	25	36
110	9	9	9	9	11	15	26	40
120	9	9	9	9	11	16	26	---
130	9	9	9	9	11	17	26	---
140	9	9	9	9	12	17	27	---
150	9	9	9	9	12	18	27	---
160	9	9	9	9	13	19	28	---
170	9	9	9	9	13	20	28	---
180	9	9	9	9	14	21	29	---
190	9	9	9	10	14	22	29	---
200	9	9	9	10	15	23	30	---
210	9	9	9	10	15	23	30	---
220	9	9	9	10	16	24	31	---
230	9	9	9	11	16	25	31	---
240	9	9	9	11	17	25	32	---
250	9	9	9	11	17	25	32	---
260	9	9	9	11	17	26	33	---
270	9	9	9	11	18	26	33	---
280	9	9	9	12	18	26	34	---
290	9	9	9	12	18	26	34	---
300	9	9	9	12	19	27	35	---
310	9	9	9	12	19	27	35	---
320	9	9	9	13	19	27	36	---
330	9	9	9	13	20	27	37	---
340	9	9	9	13	20	28	38	---
350	9	9	9	13	20	28	39	---
360	9	9	9	13	21	28	40	---
370	9	9	9	14	21	28	41	---
380	9	9	9	14	21	29	---	---
390	9	9	9	14	22	29	---	---
400	9	9	9	14	22	29	---	---
410	9	9	9	15	22	29	---	---
420	9	9	10	15	23	30	---	---
430	9	9	10	15	23	30	---	---
440	9	9	10	15	23	30	---	---
450	9	9	10	15	24	30	---	---
460	9	9	11	16	24	31	---	---
470	9	9	11	16	24	31	---	---
475	9	9	11	16	25	31	---	---

Results also apply to I-section beams exposed on all four sides



Section factor $A_m/V$ (m <sup>-1</sup> )	Classification of Fire Resistance (Columns)							
	R15	R30	R45	R60	R90	R120	R180	R240
	Protection thickness (mm). Perlifoc HP - 500 °C							
68	9	9	9	9	9	10	17	26
70	9	9	9	9	9	10	18	27
80	9	9	9	9	9	11	20	28
90	9	9	9	9	9	12	21	30
100	9	9	9	9	10	12	23	32
110	9	9	9	9	10	13	25	33
120	9	9	9	9	10	14	25	35
130	9	9	9	9	11	15	25	38
140	9	9	9	9	11	16	26	41
150	9	9	9	9	12	16	26	---
160	9	9	9	9	12	17	26	---
170	9	9	9	9	12	18	27	---
180	9	9	9	9	13	19	27	---
190	9	9	9	9	13	20	27	---
200	9	9	9	9	13	20	28	---
210	9	9	9	10	14	21	28	---
220	9	9	9	10	14	22	28	---
230	9	9	9	10	15	22	29	---
240	9	9	9	10	15	23	29	---
250	9	9	9	10	15	23	29	---
260	9	9	9	11	16	24	29	---
270	9	9	9	11	16	25	30	---
280	9	9	9	11	17	25	30	---
290	9	9	9	11	17	25	30	---
300	9	9	9	12	17	25	31	---
310	9	9	9	12	18	26	31	---
320	9	9	9	12	18	26	31	---
330	9	9	9	12	18	26	32	---
340	9	9	9	12	19	26	32	---
350	9	9	9	13	19	27	32	---
360	9	9	9	13	19	27	33	---
370	9	9	9	13	20	27	33	---
380	9	9	9	13	20	27	33	---
390	9	9	9	13	21	28	33	---
400	9	9	9	14	21	28	34	---
410	9	9	9	14	21	28	34	---
420	9	9	9	14	22	28	34	---
430	9	9	10	14	22	29	35	---
440	9	9	10	14	22	29	35	---
450	9	9	10	15	23	29	35	---
460	9	9	10	15	23	29	36	---
470	9	9	10	15	23	30	37	---
475	9	9	11	15	24	30	37	---

Results also apply to I-section beams exposed on all four sides

Section factor $A_m/V \text{ (m}^{-1}\text{)}$	Classification of Fire Resistance (Columns)						
	R15	R30	R45	R60	R90	R120	R180
	Protection thickness (mm). Perlifoc HP - 550 °C						
68	9	9	9	9	9	9	16
70	9	9	9	9	9	9	16
80	9	9	9	9	9	10	18
90	9	9	9	9	9	10	19
100	9	9	9	9	9	11	21
110	9	9	9	9	9	12	23
120	9	9	9	9	10	13	24
130	9	9	9	9	10	13	25
140	9	9	9	9	10	14	25
150	9	9	9	9	11	15	26
160	9	9	9	9	11	15	26
170	9	9	9	9	11	16	26
180	9	9	9	9	12	17	27
190	9	9	9	9	12	18	27
200	9	9	9	9	12	18	27
210	9	9	9	9	13	19	28
220	9	9	9	9	13	20	28
230	9	9	9	9	13	20	28
240	9	9	9	9	14	21	28
250	9	9	9	9	14	21	29
260	9	9	9	9	14	22	29
270	9	9	9	10	15	22	29
280	9	9	9	10	15	23	30
290	9	9	9	10	15	23	30
300	9	9	9	10	16	24	30
310	9	9	9	11	16	24	31
320	9	9	9	11	16	25	31
330	9	9	9	11	17	25	31
340	9	9	9	11	17	25	32
350	9	9	9	11	17	26	32
360	9	9	9	12	18	26	32
370	9	9	9	12	18	26	32
380	9	9	9	12	19	26	33
390	9	9	9	12	19	27	33
400	9	9	9	13	19	27	33
410	9	9	9	13	20	27	34
420	9	9	9	13	20	27	34
430	9	9	9	13	21	28	34
440	9	9	9	14	21	28	34
450	9	9	9	14	21	28	35
460	9	9	9	14	22	28	35
470	9	9	9	14	22	29	36
475	9	9	9	14	22	29	36

Results also apply to I-section beams exposed on all four sides

Section factor $A_m/V$ (m <sup>-1</sup> )	Classification of Fire Resistance (Columns)							
	R15	R30	R45	R60	R90	R120	R180	R240
	Protection thickness (mm). Perlifoc HP - 600 °C							
68	9	9	9	9	9	9	14	21
70	9	9	9	9	9	9	14	21
80	9	9	9	9	9	9	16	23
90	9	9	9	9	9	10	17	25
100	9	9	9	9	9	10	19	27
110	9	9	9	9	9	11	20	28
120	9	9	9	9	9	11	22	30
130	9	9	9	9	9	12	23	31
140	9	9	9	9	10	13	25	32
150	9	9	9	9	10	13	25	34
160	9	9	9	9	10	14	25	35
170	9	9	9	9	11	14	26	37
180	9	9	9	9	11	15	26	39
190	9	9	9	9	11	15	26	41
200	9	9	9	9	11	16	27	---
210	9	9	9	9	12	17	27	---
220	9	9	9	9	12	17	27	---
230	9	9	9	9	12	18	27	---
240	9	9	9	9	13	18	28	---
250	9	9	9	9	13	18	28	---
260	9	9	9	9	13	19	28	---
270	9	9	9	9	13	19	29	---
280	9	9	9	9	14	20	29	---
290	9	9	9	9	14	20	29	---
300	9	9	9	9	14	20	30	---
310	9	9	9	9	15	21	30	---
320	9	9	9	9	15	21	30	---
330	9	9	9	9	15	22	31	---
340	9	9	9	10	15	22	31	---
350	9	9	9	10	16	22	31	---
360	9	9	9	10	16	23	31	---
370	9	9	9	10	16	23	32	---
380	9	9	9	11	16	24	32	---
390	9	9	9	11	17	24	32	---
400	9	9	9	11	17	24	32	---
410	9	9	9	11	17	25	33	---
420	9	9	9	12	18	25	33	---
430	9	9	9	12	18	25	33	---
440	9	9	9	12	19	26	34	---
450	9	9	9	12	19	26	34	---
460	9	9	9	13	20	26	34	---
470	9	9	9	13	20	27	35	---
475	9	9	9	13	20	27	35	---

Results also apply to I-section beams exposed on all four sides

Section factor $A_m/V$ (m <sup>-1</sup> )	Classification of Fire Resistance (Columns)							
	R15	R30	R45	R60	R90	R120	R180	R240
	Protection thickness (mm). Perlifoc HP - 650 °C							
68	9	9	9	9	9	9	13	19
70	9	9	9	9	9	9	13	19
80	9	9	9	9	9	9	14	21
90	9	9	9	9	9	9	16	24
100	9	9	9	9	9	9	17	25
110	9	9	9	9	9	10	18	26
120	9	9	9	9	9	10	19	26
130	9	9	9	9	9	11	21	27
140	9	9	9	9	9	11	22	28
150	9	9	9	9	9	12	23	28
160	9	9	9	9	10	12	25	29
170	9	9	9	9	10	13	25	29
180	9	9	9	9	10	13	25	30
190	9	9	9	9	10	14	26	31
200	9	9	9	9	11	14	26	31
210	9	9	9	9	11	15	26	32
220	9	9	9	9	11	15	26	33
230	9	9	9	9	11	16	27	33
240	9	9	9	9	12	16	27	34
250	9	9	9	9	12	17	27	34
260	9	9	9	9	12	17	27	35
270	9	9	9	9	12	18	28	36
280	9	9	9	9	13	18	28	37
290	9	9	9	9	13	18	28	39
300	9	9	9	9	13	18	28	40
310	9	9	9	9	13	19	29	41
320	9	9	9	9	14	19	29	---
330	9	9	9	9	14	19	29	---
340	9	9	9	9	14	19	29	---
350	9	9	9	9	14	20	29	---
360	9	9	9	9	15	20	30	---
370	9	9	9	9	15	20	30	---
380	9	9	9	9	15	21	30	---
390	9	9	9	9	16	21	31	---
400	9	9	9	9	16	21	31	---
410	9	9	9	9	16	21	31	---
420	9	9	9	9	16	22	31	---
430	9	9	9	9	17	22	32	---
440	9	9	9	10	17	22	32	---
450	9	9	9	10	17	22	32	---
460	9	9	9	10	17	23	32	---
470	9	9	9	10	18	23	33	---
475	9	9	9	10	18	23	33	---

Results also apply to I-section beams exposed on all four sides

Section factor A <sub>m</sub> /V (m <sup>-1</sup> )	Classification of Fire Resistance (Columns)							
	R15	R30	R45	R60	R90	R120	R180	R240
	Protection thickness (mm). Perlifoc HP - 700 °C							
68	9	9	9	9	9	9	10	17
70	9	9	9	9	9	9	10	17
80	9	9	9	9	9	9	11	19
90	9	9	9	9	9	9	13	22
100	9	9	9	9	9	9	14	24
110	9	9	9	9	9	9	15	25
120	9	9	9	9	9	10	17	26
130	9	9	9	9	9	10	18	26
140	9	9	9	9	9	10	19	27
150	9	9	9	9	9	11	21	27
160	9	9	9	9	9	11	22	28
170	9	9	9	9	9	12	24	29
180	9	9	9	9	9	12	25	29
190	9	9	9	9	9	13	25	30
200	9	9	9	9	10	13	26	30
210	9	9	9	9	10	13	26	31
220	9	9	9	9	10	14	26	31
230	9	9	9	9	10	14	26	32
240	9	9	9	9	11	15	27	33
250	9	9	9	9	11	15	27	33
260	9	9	9	9	11	15	27	34
270	9	9	9	9	11	16	27	34
280	9	9	9	9	12	16	28	35
290	9	9	9	9	12	17	28	36
300	9	9	9	9	12	17	28	37
310	9	9	9	9	12	18	28	37
320	9	9	9	9	13	18	29	38
330	9	9	9	9	13	18	29	39
340	9	9	9	9	13	19	29	40
350	9	9	9	9	13	19	30	---
360	9	9	9	9	14	20	30	---
370	9	9	9	9	14	20	30	---
380	9	9	9	9	14	21	30	---
390	9	9	9	9	14	21	31	---
400	9	9	9	9	15	22	31	---
410	9	9	9	9	15	22	31	---
420	9	9	9	9	15	22	31	---
430	9	9	9	9	16	23	32	---
440	9	9	9	9	16	23	32	---
450	9	9	9	9	16	23	32	---
460	9	9	9	9	16	24	33	---
470	9	9	9	9	17	24	33	---
475	9	9	9	9	17	25	33	---

Results also apply to I-section beams exposed on all four sides

Section factor $A_m/V$ (m <sup>-1</sup> )	Classification of Fire Resistance (Columns)						
	R15	R30	R45	R60	R90	R120	R180
	Protection thickness (mm). Perlifoc HP - 750 °C						
68	9	9	9	9	9	9	14
70	9	9	9	9	9	9	14
80	9	9	9	9	9	9	17
90	9	9	9	9	9	9	19
100	9	9	9	9	9	9	21
110	9	9	9	9	9	9	23
120	9	9	9	9	9	9	25
130	9	9	9	9	9	9	25
140	9	9	9	9	9	9	26
150	9	9	9	9	9	9	26
160	9	9	9	9	9	9	27
170	9	9	9	9	9	9	27
180	9	9	9	9	9	9	28
190	9	9	9	9	9	9	28
200	9	9	9	9	9	9	28
210	9	9	9	9	9	9	29
220	9	9	9	9	9	9	29
230	9	9	9	9	9	9	30
240	9	9	9	9	9	9	30
250	9	9	9	9	9	9	31
260	9	9	9	9	9	9	31
270	9	9	9	9	9	9	32
280	9	9	9	9	9	9	32
290	9	9	9	9	9	9	32
300	9	9	9	9	9	9	33
310	9	9	9	9	9	9	33
320	9	9	9	9	9	9	34
330	9	9	9	9	9	9	34
340	9	9	9	9	9	9	35
350	9	9	9	9	9	9	35
360	9	9	9	9	9	9	36
370	9	9	9	9	9	9	37
380	9	9	9	9	9	9	38
390	9	9	9	9	9	9	39
400	9	9	9	9	9	9	39
410	9	9	9	9	9	9	40
420	9	9	9	9	9	9	41
430	9	9	9	9	9	9	---
440	9	9	9	9	9	9	---
450	9	9	9	9	9	9	---
460	9	9	9	9	9	9	---
470	9	9	9	9	9	9	---
475	9	9	9	9	9	9	---

Results also apply to I-section beams exposed on all four sides

## 16. Beam of steel 3 exposed faces or less.

The hardened density of the product for this test was 592 kg/m<sup>3</sup>.

Section factor $A_m/V$ (m <sup>-1</sup> )	Classification of Fire Resistance (Beams)						
	R15	R30	R45	R60	R90	R120	R180
	Protection thickness (mm). Perlifoc HP - 350°C						
68	10	10	10	10	10	15	25
70	10	10	10	10	10	15	26
80	10	10	10	10	11	16	26
90	10	10	10	10	12	17	27
100	10	10	10	10	12	18	28
110	10	10	10	10	13	19	28
120	10	10	10	10	13	20	29
130	10	10	10	10	14	21	30
140	10	10	10	10	14	22	31
150	10	10	10	10	15	24	31
160	10	10	10	10	16	25	32
170	10	10	10	11	16	25	33
180	10	10	10	11	17	25	34
190	10	10	10	11	17	26	34
200	10	10	10	11	18	26	35
210	10	10	10	12	18	26	36
220	10	10	10	12	19	26	38
230	10	10	10	12	19	26	40
240	10	10	10	12	19	27	41
250	10	10	10	13	20	27	---
260	10	10	10	13	20	27	---
270	10	10	11	13	20	27	---
280	10	10	11	13	21	28	---
290	10	10	11	13	21	28	---
300	10	10	11	14	21	28	---
310	10	10	11	14	21	29	---
320	10	10	12	14	22	29	---
330	10	10	12	14	22	29	---
340	10	10	12	14	22	29	---
350	10	10	12	15	22	29	---
360	10	10	12	15	23	30	---
370	10	10	12	15	23	30	---
380	10	10	13	15	23	30	---
390	10	10	13	16	24	30	---
400	10	10	13	16	24	31	---
410	10	10	13	16	24	31	---
420	10	10	13	16	24	31	---
430	10	10	14	16	25	31	---
440	10	10	14	17	25	32	---
450	10	10	14	17	25	32	---
460	10	10	14	17	26	32	---
470	10	10	14	17	26	32	---
475	10	10	14	18	26	32	---

Section factor $A_m/V \text{ (m}^{-1}\text{)}$	Classification of Fire Resistance (Beams)						
	R15	R30	R45	R60	R90	R120	R180
	Protection thickness (mm). Perlifoc HP - 400 °C						
68	10	10	10	10	10	10	22
70	10	10	10	10	10	10	22
80	10	10	10	10	10	10	24
90	10	10	10	10	10	11	25
100	10	10	10	10	11	12	26
110	10	10	10	10	11	13	27
120	10	10	10	10	12	15	27
130	10	10	10	10	12	16	28
140	10	10	10	10	13	17	29
150	10	10	10	10	14	19	29
160	10	10	10	10	14	20	30
170	10	10	10	10	15	21	31
180	10	10	10	10	15	23	32
190	10	10	10	10	16	24	32
200	10	10	10	11	16	25	33
210	10	10	10	11	17	25	34
220	10	10	10	11	17	25	34
230	10	10	10	11	18	26	35
240	10	10	10	12	18	26	36
250	10	10	10	12	18	26	37
260	10	10	10	12	19	26	39
270	10	10	10	12	19	27	40
280	10	10	10	12	19	27	---
290	10	10	10	13	19	27	---
300	10	10	10	13	20	28	---
310	10	10	10	13	20	28	---
320	10	10	10	13	20	28	---
330	10	10	10	14	21	28	---
340	10	10	10	14	21	29	---
350	10	10	10	14	21	29	---
360	10	10	10	14	22	29	---
370	10	10	11	14	22	29	---
380	10	10	11	15	22	30	---
390	10	10	11	15	23	30	---
400	10	10	11	15	23	30	---
410	10	10	11	15	23	30	---
420	10	10	12	15	24	31	---
430	10	10	12	16	24	31	---
440	10	10	12	16	24	31	---
450	10	10	12	16	25	31	---
460	10	10	13	16	25	32	---
470	10	10	13	17	25	32	---
475	10	10	13	17	25	32	---



Section factor $A_m/V$ (m <sup>-1</sup> )	Classification of Fire Resistance (Beams)							
	R15	R30	R45	R60	R90	R120	R180	R240
	Protection thickness (mm). Perlifoc HP - 450 °C							
68	10	10	10	10	10	11	20	29
70	10	10	10	10	10	11	20	30
80	10	10	10	10	10	12	22	32
90	10	10	10	10	10	13	24	34
100	10	10	10	10	10	14	25	36
110	10	10	10	10	11	15	26	40
120	10	10	10	10	11	16	26	---
130	10	10	10	10	11	17	26	---
140	10	10	10	10	12	17	27	---
150	10	10	10	10	12	18	27	---
160	10	10	10	10	13	19	28	---
170	10	10	10	10	13	20	28	---
180	10	10	10	10	14	21	29	---
190	10	10	10	10	14	22	29	---
200	10	10	10	10	15	23	30	---
210	10	10	10	10	15	23	30	---
220	10	10	10	10	16	24	31	---
230	10	10	10	11	16	25	31	---
240	10	10	10	11	17	25	32	---
250	10	10	10	11	17	25	32	---
260	10	10	10	11	17	26	33	---
270	10	10	10	11	18	26	33	---
280	10	10	10	12	18	26	34	---
290	10	10	10	12	18	26	34	---
300	10	10	10	12	19	27	35	---
310	10	10	10	12	19	27	35	---
320	10	10	10	13	19	27	36	---
330	10	10	10	13	20	27	37	---
340	10	10	10	13	20	28	38	---
350	10	10	10	13	20	28	39	---
360	10	10	10	13	21	28	40	---
370	10	10	10	14	21	28	41	---
380	10	10	10	14	21	29	---	---
390	10	10	10	14	22	29	---	---
400	10	10	10	14	22	29	---	---
410	10	10	10	15	22	29	---	---
420	10	10	10	15	23	30	---	---
430	10	10	10	15	23	30	---	---
440	10	10	10	15	23	30	---	---
450	10	10	10	15	24	30	---	---
460	10	10	11	16	24	31	---	---
470	10	10	11	16	24	31	---	---
475	10	10	11	16	25	31	---	---

Section factor $A_m/V$ (m <sup>-1</sup> )	Classification of Fire Resistance (Beams)						
	R15	R30	R45	R60	R90	R120	R180
	Protection thickness (mm). Perlifoc HP - 500 °C						
68	10	10	10	10	10	10	17
70	10	10	10	10	10	10	18
80	10	10	10	10	10	11	20
90	10	10	10	10	10	12	21
100	10	10	10	10	10	12	23
110	10	10	10	10	10	13	25
120	10	10	10	10	10	14	25
130	10	10	10	10	11	15	25
140	10	10	10	10	11	16	26
150	10	10	10	10	12	16	26
160	10	10	10	10	12	17	26
170	10	10	10	10	12	18	27
180	10	10	10	10	13	19	27
190	10	10	10	10	13	20	27
200	10	10	10	10	13	20	28
210	10	10	10	10	14	21	28
220	10	10	10	10	14	22	28
230	10	10	10	10	15	22	29
240	10	10	10	10	15	23	29
250	10	10	10	10	15	23	29
260	10	10	10	11	16	24	29
270	10	10	10	11	16	25	30
280	10	10	10	11	17	25	30
290	10	10	10	11	17	25	30
300	10	10	10	12	17	25	31
310	10	10	10	12	18	26	31
320	10	10	10	12	18	26	31
330	10	10	10	12	18	26	32
340	10	10	10	12	19	26	32
350	10	10	10	13	19	27	32
360	10	10	10	13	19	27	33
370	10	10	10	13	20	27	33
380	10	10	10	13	20	27	33
390	10	10	10	13	21	28	33
400	10	10	10	14	21	28	34
410	10	10	10	14	21	28	34
420	10	10	10	14	22	28	34
430	10	10	10	14	22	29	35
440	10	10	10	14	22	29	35
450	10	10	10	15	23	29	35
460	10	10	10	15	23	29	36
470	10	10	10	15	23	30	37
475	10	10	11	15	24	30	37

Section factor $A_m/V$ (m <sup>-1</sup> )	Classification of Fire Resistance (Beams)						
	R15	R30	R45	R60	R90	R120	R180
Protection thickness (mm). Perlifoc HP - 550 °C							
68	10	10	10	10	10	10	16
70	10	10	10	10	10	10	16
80	10	10	10	10	10	10	18
90	10	10	10	10	10	10	19
100	10	10	10	10	10	11	21
110	10	10	10	10	10	12	23
120	10	10	10	10	10	13	24
130	10	10	10	10	10	13	25
140	10	10	10	10	10	14	25
150	10	10	10	10	11	15	26
160	10	10	10	10	11	15	26
170	10	10	10	10	11	16	26
180	10	10	10	10	12	17	27
190	10	10	10	10	12	18	27
200	10	10	10	10	12	18	27
210	10	10	10	10	13	19	28
220	10	10	10	10	13	20	28
230	10	10	10	10	13	20	28
240	10	10	10	10	14	21	28
250	10	10	10	10	14	21	29
260	10	10	10	10	14	22	29
270	10	10	10	10	15	22	29
280	10	10	10	10	15	23	30
290	10	10	10	10	15	23	30
300	10	10	10	10	16	24	30
310	10	10	10	11	16	24	31
320	10	10	10	11	16	25	31
330	10	10	10	11	17	25	31
340	10	10	10	11	17	25	32
350	10	10	10	11	17	26	32
360	10	10	10	12	18	26	32
370	10	10	10	12	18	26	32
380	10	10	10	12	19	26	33
390	10	10	10	12	19	27	33
400	10	10	10	13	19	27	33
410	10	10	10	13	20	27	34
420	10	10	10	13	20	27	34
430	10	10	10	13	21	28	34
440	10	10	10	14	21	28	34
450	10	10	10	14	21	28	35
460	10	10	10	14	22	28	35
470	10	10	10	14	22	29	36
475	10	10	10	14	22	29	36

Section factor $A_m/V \text{ (m}^{-1}\text{)}$	Classification of Fire Resistance (Beams)						
	R15	R30	R45	R60	R90	R120	R180
	Protection thickness (mm). Perlifoc HP - 600 °C						
68	10	10	10	10	10	10	14
70	10	10	10	10	10	10	14
80	10	10	10	10	10	10	16
90	10	10	10	10	10	10	17
100	10	10	10	10	10	10	19
110	10	10	10	10	10	11	20
120	10	10	10	10	10	11	22
130	10	10	10	10	10	12	23
140	10	10	10	10	10	13	25
150	10	10	10	10	10	13	25
160	10	10	10	10	10	14	25
170	10	10	10	10	11	14	26
180	10	10	10	10	11	15	26
190	10	10	10	10	11	15	26
200	10	10	10	10	11	16	27
210	10	10	10	10	12	17	27
220	10	10	10	10	12	17	27
230	10	10	10	10	12	18	27
240	10	10	10	10	13	18	28
250	10	10	10	10	13	18	28
260	10	10	10	10	13	19	28
270	10	10	10	10	13	19	29
280	10	10	10	10	14	20	29
290	10	10	10	10	14	20	29
300	10	10	10	10	14	20	30
310	10	10	10	10	15	21	30
320	10	10	10	10	15	21	30
330	10	10	10	10	15	22	31
340	10	10	10	10	15	22	31
350	10	10	10	10	16	22	31
360	10	10	10	10	16	23	31
370	10	10	10	10	16	23	32
380	10	10	10	11	16	24	32
390	10	10	10	11	17	24	32
400	10	10	10	11	17	24	32
410	10	10	10	11	17	25	33
420	10	10	10	12	18	25	33
430	10	10	10	12	18	25	33
440	10	10	10	12	19	26	34
450	10	10	10	12	19	26	34
460	10	10	10	13	20	26	34
470	10	10	10	13	20	27	35
475	10	10	10	13	20	27	35

Section factor $A_m/V$ (m <sup>-1</sup> )	Classification of Fire Resistance (Beams)						
	R15	R30	R45	R60	R90	R120	R180
	Protection thickness (mm). Perlifoc HP - 650 °C						
68	10	10	10	10	10	10	13
70	10	10	10	10	10	10	13
80	10	10	10	10	10	10	14
90	10	10	10	10	10	10	16
100	10	10	10	10	10	10	17
110	10	10	10	10	10	10	18
120	10	10	10	10	10	10	19
130	10	10	10	10	10	11	21
140	10	10	10	10	10	11	22
150	10	10	10	10	10	12	23
160	10	10	10	10	10	12	25
170	10	10	10	10	10	13	25
180	10	10	10	10	10	13	25
190	10	10	10	10	10	14	26
200	10	10	10	10	11	14	26
210	10	10	10	10	11	15	26
220	10	10	10	10	11	15	26
230	10	10	10	10	11	16	27
240	10	10	10	10	12	16	27
250	10	10	10	10	12	17	27
260	10	10	10	10	12	17	27
270	10	10	10	10	12	18	28
280	10	10	10	10	13	18	28
290	10	10	10	10	13	18	28
300	10	10	10	10	13	18	28
310	10	10	10	10	13	19	29
320	10	10	10	10	14	19	29
330	10	10	10	10	14	19	29
340	10	10	10	10	14	19	29
350	10	10	10	10	14	20	29
360	10	10	10	10	15	20	30
370	10	10	10	10	15	20	30
380	10	10	10	10	15	21	30
390	10	10	10	10	16	21	31
400	10	10	10	10	16	21	31
410	10	10	10	10	16	21	31
420	10	10	10	10	16	22	31
430	10	10	10	10	17	22	32
440	10	10	10	10	17	22	32
450	10	10	10	10	17	22	32
460	10	10	10	10	17	23	32
470	10	10	10	10	18	23	33
475	10	10	10	10	18	23	33

Section factor $A_m/V$ (m <sup>-1</sup> )	Classification of Fire Resistance (Beams)						
	R15	R30	R45	R60	R90	R120	R180
	Protection thickness (mm). Perlifoc HP - 700 °C						
68	10	10	10	10	10	10	17
70	10	10	10	10	10	10	17
80	10	10	10	10	10	10	11
90	10	10	10	10	10	10	13
100	10	10	10	10	10	10	14
110	10	10	10	10	10	10	15
120	10	10	10	10	10	10	17
130	10	10	10	10	10	10	18
140	10	10	10	10	10	10	19
150	10	10	10	10	10	11	21
160	10	10	10	10	10	11	22
170	10	10	10	10	10	12	24
180	10	10	10	10	10	12	25
190	10	10	10	10	10	13	25
200	10	10	10	10	10	13	26
210	10	10	10	10	10	13	26
220	10	10	10	10	10	14	26
230	10	10	10	10	10	14	26
240	10	10	10	10	11	15	27
250	10	10	10	10	11	15	27
260	10	10	10	10	11	15	27
270	10	10	10	10	11	16	27
280	10	10	10	10	12	16	28
290	10	10	10	10	12	17	28
300	10	10	10	10	12	17	28
310	10	10	10	10	12	18	28
320	10	10	10	10	13	18	29
330	10	10	10	10	13	18	29
340	10	10	10	10	13	19	29
350	10	10	10	10	13	19	30
360	10	10	10	10	14	20	30
370	10	10	10	10	14	20	30
380	10	10	10	10	14	21	30
390	10	10	10	10	14	21	31
400	10	10	10	10	15	22	31
410	10	10	10	10	15	22	31
420	10	10	10	10	15	22	31
430	10	10	10	10	16	23	32
440	10	10	10	10	16	23	32
450	10	10	10	10	16	23	32
460	10	10	10	10	16	24	33
470	10	10	10	10	17	24	33
475	10	10	10	10	17	25	33

Section factor $A_m/V$ (m <sup>-1</sup> )	Classification of Fire Resistance (Beams)							
	R15	R30	R45	R60	R90	R120	R180	R240
	Protection thickness (mm). Perlifoc HP - 750 °C							
68	10	10	10	10	10	10	10	14
70	10	10	10	10	10	10	10	14
80	10	10	10	10	10	10	10	17
90	10	10	10	10	10	10	10	19
100	10	10	10	10	10	10	12	21
110	10	10	10	10	10	10	13	23
120	10	10	10	10	10	10	14	25
130	10	10	10	10	10	10	15	25
140	10	10	10	10	10	10	16	26
150	10	10	10	10	10	10	18	26
160	10	10	10	10	10	10	19	27
170	10	10	10	10	10	10	20	27
180	10	10	10	10	10	11	21	28
190	10	10	10	10	10	11	22	28
200	10	10	10	10	10	11	23	28
210	10	10	10	10	10	12	25	29
220	10	10	10	10	10	12	25	29
230	10	10	10	10	10	13	25	30
240	10	10	10	10	10	13	26	30
250	10	10	10	10	10	13	26	31
260	10	10	10	10	10	14	26	31
270	10	10	10	10	10	14	26	32
280	10	10	10	10	10	14	27	32
290	10	10	10	10	10	15	27	32
300	10	10	10	10	11	15	27	33
310	10	10	10	10	11	15	27	33
320	10	10	10	10	11	16	28	34
330	10	10	10	10	11	16	28	34
340	10	10	10	10	12	16	28	35
350	10	10	10	10	12	17	28	35
360	10	10	10	10	12	17	29	36
370	10	10	10	10	12	17	29	37
380	10	10	10	10	13	18	29	38
390	10	10	10	10	13	18	29	39
400	10	10	10	10	13	19	30	39
410	10	10	10	10	13	19	30	40
420	10	10	10	10	14	20	30	41
430	10	10	10	10	14	20	30	---
440	10	10	10	10	14	21	31	---
450	10	10	10	10	15	21	31	---
460	10	10	10	10	15	22	31	---
470	10	10	10	10	15	22	31	---
475	10	10	10	10	15	22	31	---

## 17. Hollow Sections of steel 4 exposed faces or less.

The hardened density of the product for this test was 592 kg/m<sup>3</sup>.

Section factor $A_m/V$ (m <sup>-1</sup> )	Classification of Fire Resistance (Hollow Section)							
	R15	R30	R45	R60	R90	R120	R180	R240
Protection thickness (mm). Perlifoc HP - 350 °C								
68	10	10	10	10	11	16	27	---
70	10	10	10	10	11	16	27	---
80	10	10	10	10	12	17	28	---
90	10	10	10	10	13	19	29	---
100	10	10	10	10	13	20	30	---
110	10	10	10	11	14	21	32	---
120	11	11	11	11	15	23	33	---
130	11	11	11	11	16	24	34	---
140	11	11	11	12	16	26	35	---
150	11	11	11	12	17	27	36	---
160	11	11	11	12	18	28	37	---
170	11	11	11	13	19	29	38	---
180	11	11	11	13	20	30	40	---
190	11	11	11	13	20	30	41	---
200	11	11	11	14	21	31	---	---
210	11	11	11	14	22	31	---	---
220	11	11	12	14	23	32	---	---
230	12	12	12	15	23	32	---	---
240	12	12	12	15	24	33	---	---
250	12	12	13	16	24	34	---	---
260	12	12	13	16	25	34	---	---
270	12	12	13	16	25	34	---	---
280	12	12	13	16	26	34	---	---
290	12	12	14	17	26	35	---	---
300	12	12	14	17	26	35	---	---
310	12	12	14	17	27	35	---	---
320	12	12	14	17	27	36	---	---
330	12	12	15	18	27	36	---	---
340	12	12	15	18	28	36	---	---
350	12	12	15	18	28	37	---	---
360	12	12	15	19	28	37	---	---
370	12	12	15	19	29	37	---	---
380	12	12	16	19	29	38	---	---
390	12	12	16	19	29	38	---	---
400	12	12	16	20	30	38	---	---
410	12	12	16	20	30	39	---	---
420	12	12	17	20	30	39	---	---
430	12	12	17	20	31	39	---	---
440	12	12	17	21	31	39	---	---
450	12	12	17	21	31	40	---	---
460	12	12	18	21	32	40	---	---
470	12	12	18	22	32	40	---	---
475	12	12	18	22	32	40	---	---



Section factor $A_m/V$ (m <sup>-1</sup> )	Classification of Fire Resistance (Hollow Section)						
	R15	R30	R45	R60	R90	R120	R180
	Protection thickness (mm). Perlifoc HP - 400 °C						
68	10	10	10	10	10	10	23
70	10	10	10	10	10	10	23
80	10	10	10	10	10	10	26
90	10	10	10	10	11	12	28
100	10	10	10	10	12	13	29
110	10	10	10	10	13	15	30
120	11	11	11	11	13	16	31
130	11	11	11	11	14	18	32
140	11	11	11	11	15	20	33
150	11	11	11	11	15	22	34
160	11	11	11	11	16	23	35
170	11	11	11	12	17	25	36
180	11	11	11	12	18	27	37
190	11	11	11	12	19	29	38
200	11	11	11	13	19	30	39
210	11	11	11	13	20	30	41
220	11	11	11	13	21	31	---
230	12	12	12	14	22	32	---
240	12	12	12	14	22	32	---
250	12	12	12	15	23	33	---
260	12	12	12	15	23	33	---
270	12	12	12	15	23	33	---
280	12	12	12	15	24	34	---
290	12	12	12	16	24	34	---
300	12	12	12	16	25	34	---
310	12	12	12	16	25	34	---
320	12	12	12	16	25	35	---
330	12	12	12	17	26	35	---
340	12	12	12	17	26	36	---
350	12	12	13	17	27	36	---
360	12	12	13	18	27	36	---
370	12	12	13	18	27	37	---
380	12	12	13	18	28	37	---
390	12	12	14	18	28	37	---
400	12	12	14	19	29	37	---
410	12	12	14	19	29	38	---
420	12	12	15	19	29	38	---
430	12	12	15	20	30	38	---
440	12	12	15	20	30	39	---
450	12	12	15	20	31	39	---
460	12	12	16	20	31	39	---
470	12	12	16	21	31	40	---
475	12	12	16	21	32	40	---

Section factor $A_m/V \text{ (m}^{-1}\text{)}$	Classification of Fire Resistance (Hollow Section)							
	R15	R30	R45	R60	R90	R120	R180	R240
	Protection thickness (mm). Perlifoc HP - 450 °C							
68	10	10	10	10	10	12	21	31
70	10	10	10	10	10	12	21	32
80	10	10	10	10	10	13	24	34
90	10	10	10	10	10	14	26	37
100	10	10	10	10	11	15	27	40
110	10	10	10	10	12	16	28	---
120	11	11	11	11	12	18	29	---
130	11	11	11	11	13	19	30	---
140	11	11	11	11	14	20	31	---
150	11	11	11	11	14	21	31	---
160	11	11	11	11	15	22	32	---
170	11	11	11	11	15	23	33	---
180	11	11	11	11	16	25	34	---
190	11	11	11	11	17	26	35	---
200	11	11	11	12	18	27	36	---
210	11	11	11	12	18	28	37	---
220	11	11	11	13	19	29	37	---
230	12	12	12	13	20	30	38	---
240	12	12	12	13	20	31	39	---
250	12	12	12	14	21	32	40	---
260	12	12	12	14	22	32	41	---
270	12	12	12	14	22	32	41	---
280	12	12	12	14	22	32	---	---
290	12	12	12	15	23	33	---	---
300	12	12	12	15	23	33	---	---
310	12	12	12	15	24	33	---	---
320	12	12	12	16	24	34	---	---
330	12	12	12	16	24	34	---	---
340	12	12	12	16	25	34	---	---
350	12	12	12	16	25	35	---	---
360	12	12	12	17	26	35	---	---
370	12	12	12	17	26	35	---	---
380	12	12	12	17	27	36	---	---
390	12	12	12	17	27	36	---	---
400	12	12	12	18	27	36	---	---
410	12	12	12	18	28	37	---	---
420	12	12	12	18	28	37	---	---
430	12	12	12	19	29	37	---	---
440	12	12	12	19	29	38	---	---
450	12	12	13	19	30	38	---	---
460	12	12	13	20	30	38	---	---
470	12	12	13	20	30	39	---	---
475	12	12	14	20	31	39	---	---

Section factor $A_m/V$ (m <sup>-1</sup> )	Classification of Fire Resistance (Hollow Section)						
	R15	R30	R45	R60	R90	R120	R180
	Protection thickness (mm). Perlifoc HP - 500 °C						
68	10	10	10	10	10	10	19
70	10	10	10	10	10	11	19
80	10	10	10	10	10	12	21
90	10	10	10	10	10	13	23
100	10	10	10	10	11	14	25
110	10	10	10	10	11	15	28
120	11	11	11	11	12	16	28
130	11	11	11	11	12	17	29
140	11	11	11	11	13	18	29
150	11	11	11	11	13	19	30
160	11	11	11	11	14	20	31
170	11	11	11	11	14	21	31
180	11	11	11	11	15	22	32
190	11	11	11	11	15	23	32
200	11	11	11	11	16	24	33
210	11	11	11	12	17	26	34
220	11	11	11	12	17	27	34
230	12	12	12	12	18	27	35
240	12	12	12	13	18	28	36
250	12	12	12	13	19	29	36
260	12	12	12	13	20	30	37
270	12	12	12	14	20	31	37
280	12	12	12	14	21	31	37
290	12	12	12	14	21	31	38
300	12	12	12	14	21	32	38
310	12	12	12	15	22	32	39
320	12	12	12	15	22	32	39
330	12	12	12	15	23	33	39
340	12	12	12	15	23	33	40
350	12	12	12	16	24	33	40
360	12	12	12	16	24	34	40
370	12	12	12	16	25	34	41
380	12	12	12	16	25	34	41
390	12	12	12	17	26	35	---
400	12	12	12	17	26	35	---
410	12	12	12	17	26	35	---
420	12	12	12	17	27	35	---
430	12	12	12	18	27	36	---
440	12	12	12	18	28	36	---
450	12	12	12	18	28	36	---
460	12	12	13	18	29	37	---
470	12	12	13	19	29	37	---
475	12	12	13	19	29	37	---

Section factor A <sub>m</sub> /V (m <sup>-1</sup> )	Classification of Fire Resistance (Hollow Section)							
	R15	R30	R45	R60	R90	R120	R180	R240
	Protection thickness (mm). Perlifoc HP - 550 °C							
68	10	10	10	10	10	10	17	25
70	10	10	10	10	10	10	17	26
80	10	10	10	10	10	10	19	28
90	10	10	10	10	10	11	21	30
100	10	10	10	10	10	12	23	32
110	10	10	10	10	10	13	25	34
120	11	11	11	11	11	14	27	36
130	11	11	11	11	11	15	28	39
140	11	11	11	11	12	16	29	41
150	11	11	11	11	12	17	29	---
160	11	11	11	11	13	18	30	---
170	11	11	11	11	13	19	31	---
180	11	11	11	11	14	20	31	---
190	11	11	11	11	14	21	32	---
200	11	11	11	11	15	22	33	---
210	11	11	11	11	15	23	33	---
220	11	11	11	11	16	24	34	---
230	12	12	12	12	16	25	34	---
240	12	12	12	12	17	25	35	---
250	12	12	12	12	17	27	36	---
260	12	12	12	12	18	27	36	---
270	12	12	12	12	18	28	37	---
280	12	12	12	12	19	28	37	---
290	12	12	12	12	19	29	37	---
300	12	12	12	13	19	29	38	---
310	12	12	12	13	20	30	38	---
320	12	12	12	13	20	31	38	---
330	12	12	12	14	21	31	39	---
340	12	12	12	14	21	32	39	---
350	12	12	12	14	22	32	40	---
360	12	12	12	14	22	32	40	---
370	12	12	12	15	23	32	40	---
380	12	12	12	15	23	33	41	---
390	12	12	12	15	24	33	41	---
400	12	12	12	16	24	33	---	---
410	12	12	12	16	25	34	---	---
420	12	12	12	16	25	34	---	---
430	12	12	12	16	26	34	---	---
440	12	12	12	17	26	35	---	---
450	12	12	12	17	27	35	---	---
460	12	12	12	17	27	35	---	---
470	12	12	12	17	28	36	---	---
475	12	12	12	18	28	36	---	---

Section factor $A_m/V$ (m <sup>-1</sup> )	Classification of Fire Resistance (Hollow Section)						
	R15	R30	R45	R60	R90	R120	R180
	Protection thickness (mm). Perlifoc HP - 600 °C						
68	10	10	10	10	10	10	15
70	10	10	10	10	10	10	15
80	10	10	10	10	10	10	17
90	10	10	10	10	10	11	19
100	10	10	10	10	10	11	20
110	10	10	10	10	10	12	22
120	11	11	11	11	11	13	24
130	11	11	11	11	11	13	26
140	11	11	11	11	11	14	28
150	11	11	11	11	11	15	29
160	11	11	11	11	12	16	29
170	11	11	11	11	12	17	30
180	11	11	11	11	13	17	31
190	11	11	11	11	13	18	31
200	11	11	11	11	14	19	32
210	11	11	11	11	14	20	32
220	11	11	11	11	14	21	33
230	12	12	12	12	15	22	34
240	12	12	12	12	15	22	34
250	12	12	12	12	16	23	35
260	12	12	12	12	16	23	35
270	12	12	12	12	17	24	36
280	12	12	12	12	17	24	36
290	12	12	12	12	17	25	37
300	12	12	12	12	18	25	37
310	12	12	12	12	18	26	37
320	12	12	12	12	18	26	38
330	12	12	12	12	19	27	38
340	12	12	12	12	19	27	38
350	12	12	12	12	19	28	39
360	12	12	12	13	20	29	39
370	12	12	12	13	20	29	40
380	12	12	12	13	20	29	40
390	12	12	12	13	21	30	40
400	12	12	12	14	21	30	41
410	12	12	12	14	22	31	41
420	12	12	12	14	22	31	41
430	12	12	12	15	23	32	---
440	12	12	12	15	23	32	---
450	12	12	12	15	24	32	---
460	12	12	12	16	25	33	---
470	12	12	12	16	25	33	---
475	12	12	12	16	25	33	---

Section factor $A_m/V$ (m <sup>-1</sup> )	Classification of Fire Resistance (Hollow Section)							
	R15	R30	R45	R60	R90	R120	R180	R240
	Protection thickness (mm). Perlifoc HP - 650 °C							
68	10	10	10	10	10	10	13	20
70	10	10	10	10	10	10	14	20
80	10	10	10	10	10	10	15	23
90	10	10	10	10	10	10	17	26
100	10	10	10	10	10	10	18	28
110	10	10	10	10	10	11	20	29
120	11	11	11	11	11	12	22	30
130	11	11	11	11	11	12	23	30
140	11	11	11	11	11	13	25	31
150	11	11	11	11	11	14	27	32
160	11	11	11	11	11	14	29	33
170	11	11	11	11	11	15	29	34
180	11	11	11	11	12	16	30	35
190	11	11	11	11	12	17	30	36
200	11	11	11	11	13	17	31	38
210	11	11	11	11	13	18	31	39
220	11	11	11	11	13	19	32	40
230	12	12	12	12	14	19	33	41
240	12	12	12	12	14	20	33	---
250	12	12	12	12	15	21	34	---
260	12	12	12	12	15	22	34	---
270	12	12	12	12	15	22	34	---
280	12	12	12	12	16	22	35	---
290	12	12	12	12	16	23	35	---
300	12	12	12	12	16	23	35	---
310	12	12	12	12	17	23	36	---
320	12	12	12	12	17	24	36	---
330	12	12	12	12	17	24	36	---
340	12	12	12	12	18	24	36	---
350	12	12	12	12	18	25	37	---
360	12	12	12	12	18	25	37	---
370	12	12	12	12	19	25	37	---
380	12	12	12	12	19	26	38	---
390	12	12	12	12	19	26	38	---
400	12	12	12	12	20	26	38	---
410	12	12	12	12	20	27	39	---
420	12	12	12	12	20	27	39	---
430	12	12	12	12	21	27	39	---
440	12	12	12	12	21	28	40	---
450	12	12	12	12	21	28	40	---
460	12	12	12	12	22	28	40	---
470	12	12	12	13	22	29	41	---
475	12	12	12	13	23	29	41	---

Section factor $A_m/V$ (m <sup>-1</sup> )	Classification of Fire Resistance (Hollow Section)							
	R15	R30	R45	R60	R90	R120	R180	R240
	Protection thickness (mm). Perlifoc HP - 700 °C							
68	10	10	10	10	10	10	10	18
70	10	10	10	10	10	10	11	18
80	10	10	10	10	10	10	12	21
90	10	10	10	10	10	10	14	24
100	10	10	10	10	10	10	15	26
110	10	10	10	10	10	10	17	28
120	11	11	11	11	11	11	19	29
130	11	11	11	11	11	11	20	30
140	11	11	11	11	11	12	22	31
150	11	11	11	11	11	12	24	32
160	11	11	11	11	11	13	26	32
170	11	11	11	11	11	14	27	33
180	11	11	11	11	11	14	29	34
190	11	11	11	11	11	15	30	35
200	11	11	11	11	11	15	30	36
210	11	11	11	11	12	16	31	37
220	11	11	11	11	12	17	32	38
230	12	12	12	12	13	17	32	39
240	12	12	12	12	13	18	33	40
250	12	12	12	12	13	19	34	41
260	12	12	12	12	14	19	34	---
270	12	12	12	12	14	20	34	---
280	12	12	12	12	14	20	34	---
290	12	12	12	12	15	21	35	---
300	12	12	12	12	15	21	35	---
310	12	12	12	12	15	22	35	---
320	12	12	12	12	16	22	36	---
330	12	12	12	12	16	23	36	---
340	12	12	12	12	16	23	36	---
350	12	12	12	12	17	24	37	---
360	12	12	12	12	17	25	37	---
370	12	12	12	12	17	25	38	---
380	12	12	12	12	18	26	38	---
390	12	12	12	12	18	26	38	---
400	12	12	12	12	18	27	39	---
410	12	12	12	12	19	27	39	---
420	12	12	12	12	19	28	39	---
430	12	12	12	12	19	28	40	---
440	12	12	12	12	20	29	40	---
450	12	12	12	12	20	29	40	---
460	12	12	12	12	20	30	41	---
470	12	12	12	12	21	30	41	---
475	12	12	12	12	21	31	41	---

Section factor $A_m/V$ (m <sup>-1</sup> )	Classification of Fire Resistance (Hollow Section)							
	R15	R30	R45	R60	R90	R120	R180	R240
	Protection thickness (mm). Perlifoc HP - 750 °C							
68	10	10	10	10	10	10	10	15
70	10	10	10	10	10	10	10	15
80	10	10	10	10	10	10	10	18
90	10	10	10	10	10	10	11	20
100	10	10	10	10	10	10	13	23
110	10	10	10	10	10	10	14	26
120	11	11	11	11	11	11	16	28
130	11	11	11	11	11	11	17	29
140	11	11	11	11	11	11	19	29
150	11	11	11	11	11	11	20	30
160	11	11	11	11	11	12	22	31
170	11	11	11	11	11	12	23	32
180	11	11	11	11	11	13	25	33
190	11	11	11	11	11	13	26	33
200	11	11	11	11	11	14	28	34
210	11	11	11	11	11	14	30	35
220	11	11	11	11	11	15	30	36
230	12	12	12	12	12	15	31	37
240	12	12	12	12	12	16	32	37
250	12	12	12	12	12	16	32	38
260	12	12	12	12	12	17	32	39
270	12	12	12	12	12	17	33	39
280	12	12	12	12	13	18	33	40
290	12	12	12	12	13	18	33	40
300	12	12	12	12	13	19	34	41
310	12	12	12	12	14	19	34	---
320	12	12	12	12	14	19	34	---
330	12	12	12	12	14	20	35	---
340	12	12	12	12	14	20	35	---
350	12	12	12	12	15	21	35	---
360	12	12	12	12	15	21	36	---
370	12	12	12	12	15	22	36	---
380	12	12	12	12	16	22	36	---
390	12	12	12	12	16	23	36	---
400	12	12	12	12	16	23	37	---
410	12	12	12	12	17	24	37	---
420	12	12	12	12	17	25	37	---
430	12	12	12	12	17	25	38	---
440	12	12	12	12	18	26	38	---
450	12	12	12	12	18	26	38	---
460	12	12	12	12	18	27	39	---
470	12	12	12	12	19	27	39	---
475	12	12	12	12	19	28	39	---

The evaluation results within which the product can be used are:

- Section Factor between 68 m<sup>-1</sup> and 479 m<sup>-1</sup>
- Protection thicknesses assessed between 9 mm and 41 mm.
- Critical temperature from 350 °C to 750 °C

In the same way, the evaluation results are applicable to:

- Open sections columns and beams with 3 or 4 faces exposed.
- Hollow sections with 3 or 4 faces exposed.
- Other grades of steel in accordance to EN 10025 and EN 10113